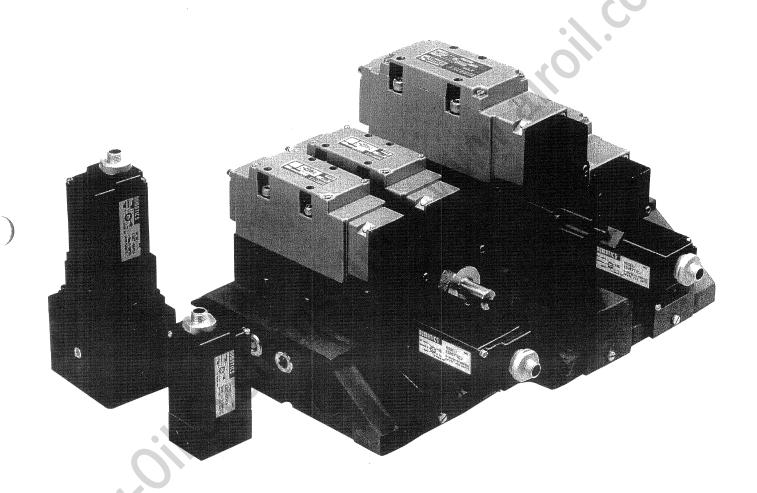


EPR Series

Electronic Proportional Regulators



- Analog Input Command: 0–10VDC / 4–20mA
- Compact High Flow Design, High Relief Capacity
- Fast and Accurate
- Subbase or Inline Mount
- Single and Dual Pressure Riser Block Styles
- Compatibility with Numatics MARK Series, ISO 5599/1, ISO 5599/2 and Automotive Series



ELECTRONIC PRESSURE REGULATORS

EPR Series Features

Compact Size

Single Piece Construction

High Flow and High Relief Capacity

 $C_v = 0.03$ to 5.5 (Supply to Outlet) (depending on size)

Fast and Accurate

Response 20 – 40 milliseconds (depending on size)

Hysteresis: ± 1.5% of full scale

Repeatability: 1%

Linearity: \pm 1.5% of full scale

Numatics Compatibility

30 Series compatible with FlexiBlok FRL Sandwich riser block series compatible with eleven Numatics valve series.

Mounting Capabilities

Line Mount –1/8 NPTF & 3/4 NPTF Subbase Mount – 1/4 NPTF to 3/4 NPTF Manifold Mount – 1/4 NPTF to 3/4 NPTF

Indicator Lights

Red: Power ON

Green: Command Pressure Achieved

1/8 NPT Gauge Ports Standard

Available with 30 Series and Sandwich Series

TABLE OF CONTENTS

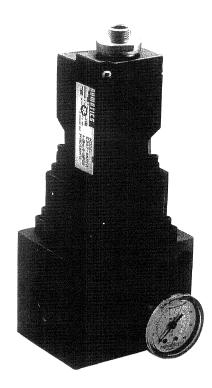
General Information
Sandwich Riser Block Series 4–7
Line Mounted 01 Series 8–10
Line Mounted 30 Series
Pin Out diagrams and Gauges 14–15

EPR Series Sandwich Regulators

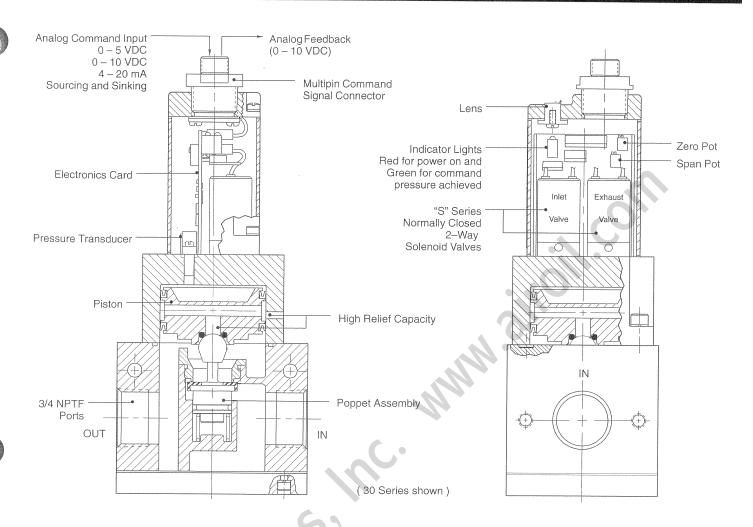


EPR Series In-Line Regulators





EPR SERIES GENERAL INFORMATION



Numatics EPR Series Electronic Proportional Regulators

Product Overview

Inline

Numatics offers two different inline regulator series. The 01 Series available 1/8 NPTF ports and 30 Series (shown above) available with 3/4 NPTF ports. These are high flow, compact units and can be mounted in any position.

Sandwich Style

Available in single and dual pressure, Numatics offers two basic regulator sizes that mount directly to existing product line sandwich style riser blocks. Size 1 proportional regulators utilize MK 15, MK 25, ISO 1 and 2 5599/1 & /2, and the 125 series riser blocks. Size 2 proportional regulators utilize the MK 55, ISO 3 5599/1 & /2, and the automotive 250 series riser blocks. Both sizes can be subbase or manifold mounted.

What It Does

The EPR Series electronic regulator provides an output pressure proportional to a commanded electronic signal.

How It Works

The output pressure is controlled by using two normally closed solenoid valves. One functions as an inlet valve, increasing the outlet pressure. The exhaust valve conversely reduces the outlet pressure. The outlet pressure is constantly monitored by a pressure transducer located on the top side of the piston providing an internal signal to the electronics card.

The electronics card compares the command input signal to the internal transducer feedback signal which causes the inlet or exhaust valve to open, increasing or decreasing pressure to maintain the commanded pressure setting.

Electrical Connections

All series of Numatics electronic pressure regulators have a 0–10 VDC analog feedback signal as a standard feature. This signal originates from the internal pressure transducer used in the electronic control circuit. This 0–10 VDC analog feedback signal can be used for data acquisition or indication that the regulator has achieved the commanded pressure.



EPR SERIES SANDWICH REGULATORS

Sandwich riser block series

- High flow compact design.
- Single unit construction: no external pilot line or transducer feedback connection.
- Piston operation for faster, more accurate response
- Available in single and dual pressure regulator function with many pressure ranges.
- 2, 3, or 4-way valve functions.
- Single and double solenoid, 2 and 3 position valves.
- Sub-base and manifold mounting.
- Plug-in riser block design

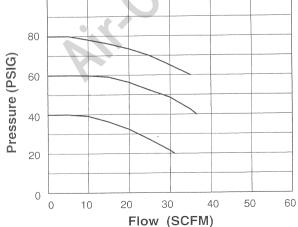
Technical Data

Material	Interna Alumin	al parts: Anodized Aluminum. I wetted parts: um, Brass, Buna, Stainless. ucer: Polyester, Flourosilicone and Silicone				
Operating Temp	erature	–10° F to +115° F (–23° C to +46° C)				
Inlet Pressure		0 – 150 psig (0 – 10.2 bar)				
Outlet Pressure	*	0 – 145 psig (0 – 9.86 bar)				
Response		40 ms(from zero psig command to first pressure signal)				
Repeatability (% full scale)		± 1%				
Filtration Recommendation	on	20 Micron				
Hysterisis (% F	S)	± 1.5%				
Wattage		5 w				
Supply Voltage		24 VDC ± 10%				
Command Signal		0 - 5 VDC, 0 - 10 VDC, 4 - 20 mA Sourcing and Sinking				
Analog Feedbac	ck	0 – 10 VDC				

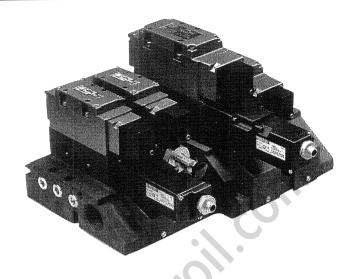
Standard calibrated outlet pressure ranges are available. Special ranges available upon

Flow Characteristics



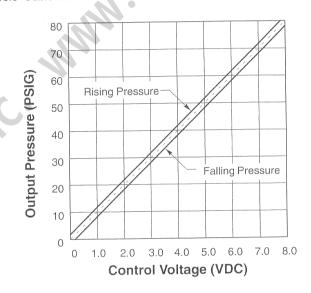


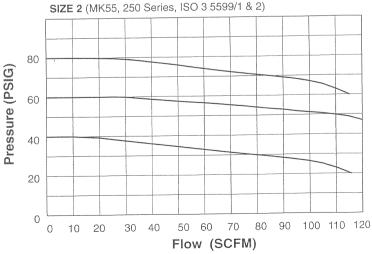
Size 1 Sandwich Style Electronic Regulator using MK15 valve and riser block. (Other Size 1 flow characteristics would be similar)



Hysteresis - Curve

Proportional Regulator, Primary Pressure: 85 PSIG 13.5 Cubic Inch Volume at outlet





Size 2 Sandwich Style Electronic Regulator using MK55 valve and riser block. (Other Śize 2 flow characteristics would be similar)

EPR SERIES SANDWICH REGULATORS



Single and Double Sandwich Riser Block Function

Single and Double sandwich regulators will mount under any Numatics two or three position, single and double solenoid actuated valves. Single solenoid illustrated.



ELECTRONIC SINGLE PRESSURE

- Pressure is supplied from port 1 (P) in the mounting to the riser block.
- The riser block diverts the inlet pressure to the electronic regulator where it is adjusted to the commanded setting, sent back to the riser block and connected to the No. 1 (P) port of the valve unit.
- The valve unit connects the commanded pressure to port No. 2 (B) when de-energized or to port No. 4 (A) when energized. The exhaust galleries of the valve unit are directed back through the riser block to the corresponding exhaust ports in the mounting.
- This unit provides a single pressure, four way function with equal output pressures.



ELECTRONIC DUAL PRESSURE

- Pressure is supplied from port 1 (P) in the mounting to the riser block.
- The riser block diverts the inlet pressure to the electronic regulators on each end where it is independently adjusted to the commanded pressures or fed unregulated through a jumper plate* (as shown).

The independent pressures are returned to the riser block and diverted to the valve unit's No. 3 (EB) and No.5 (EA) exhaust galleries. ***

The valve connects the commanded pressure at port No. 5 (EA) to cylinder port No. 4 (A) when the 12 (B) end is in command.

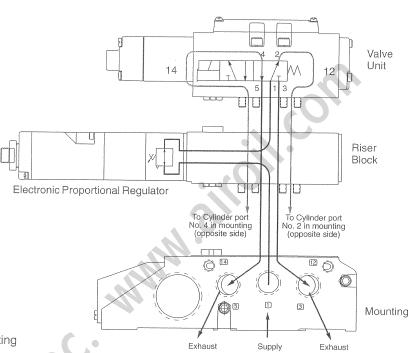
Alternately, the valve connects the commanded pressure at port No. 3 (EB) to cylinder port No. 2 (EB) when the 14 (A)

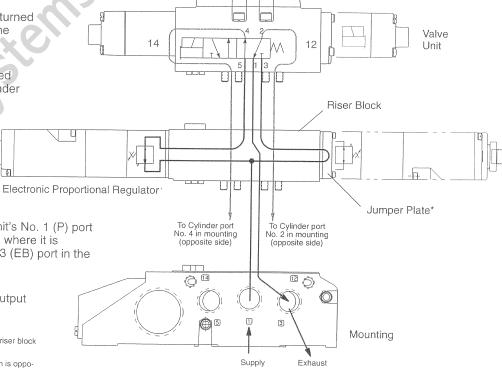
end is in command. **

The exhaust gallery of the valve unit's No. 1 (P) port is directed back into the riser block where it is diverted and connected to the No. 3 (EB) port in the mounting.

This unit provides a dual pressure 4—way function with independent output pressures to the cylinder ports.

- Jumper plates can be used on either end of the riser block to suit the desired circuitry.
- ** Automotive 125 and 250 series port identification is opposite to description and illustration. No. 2 port = A, 4 = B, 5 = EB and 3 = EA.
- *** When using a solenoid pilot assist valve unit, specify pilot supply from EA (5) or EB (3) as required.







How to order

ORDERING

15

Digit 1

Proportional Regulator Identifier

E = Electronic pressure regulator

Digits 2 and 3

Valve Series and Regulator Size Identifier

SIZE 1 Regulators fit the following

15 = MARK 15 Series

25 = MARK 25 Series

125 Series A1 =

ISO 1 5599/1 Series

ISO 1 5599/2 Series

I2 = ISO 2 5599/1 Series ISO 2 5599/2 Series

SIZE 2 Regulators fit the following

55 = MARK 55 Series

A2 = 250 Series

I3 = ISO 3 5599/1 Series ISO 3 5599/2 Series

ISO 1 5599/1 Series can only be mounted on subbase, manifold width will not accept electronic regulators.

Digit 4

Regulator Riser Block Function

"A" or "B" or "12" End "14" End Function Digit N/A Single Press.. Electronic Electronic Dual Press. Electronic

Manual Reg. Electronic Dual Press. Electronic Manual Reg. Dual Press.

NOTE: Regulator styles "T" (two pressure select) and "E" (external pressure) are available using the MK 15 and the MK 55 compact. Consult Factory

Calibrated Pressure Range

	"A" or	"B" or
Digit	"14" End	"12" End
2 =	0 - 145 PSI	0 - 145 PSI
7 =	0 - 100 PSI	0 - 100 PSI

Non-cataloged calibrated pressure ranges available - Consult Factory

GAUGE NOTE:

Electronic regulators have as standard one 1/8 NPTF gauge port with one 1/8 NPTF pipe plug included- shipped loose.

Gauges are not included and must be ordered separately - see page 15.

When the EPR series is ordered with a manual regulator on one end, that manual regulator is shipped with the gauge and gauge fitting as is standard with that valve series.

EPR SERIES SANDWICH REGULATORS



EXAMPLE

M

1

A

16N

Digit 7

Command Signal Connector

1 = Brad - Harrison Micro 6 pin

NOTE:

Mating Female connector with molded cord must be ordered separately. See page 15.

Digit 6

Input Command Signal

F = 0 - 5 VDC (common ground)

T = 0 - 10 VDC (common ground)

M = 4 - 20 mA Sourcing (separate ground)

B = 4 - 20 mA Sinking (separate ground)

C = 4 - 20 mA Sourcing (common ground)

NOTE:

When M1 or B1 is specified at digits 6 and 7, specify pin out ontion "A" at digit 8

option "A" at digit 8.
When C1, F1 or T1 is specified at digits 6 and 7, specify pin out option "C" at digit 8.

....

Digit 8

Command Signal Connector Pin Out Configurations

A = Brad-Harrison micro 6 pin (6 pins used)

Pin 1 = T.T.L.

Pin 2 = Power +24VDC

Pin 3 = Ground (Command)

Pin 4 = Command Input

Pin 5 = Ground (Power)

Pin 6 = Analog Feedback

C = Brad-Harrison micro 6 pin (5 pins used)

Pin 1 = T.T.L.

Pin 2 = Power + 24VDC

Pin 3 = Not Used

Pin 4 = Command Input

Pin 5 = Ground (Power and Command)

Pin 6 = Analog Feedback

NOTE:

See page 15 for Pin out information.

Note that the mounting is specified with the valve unit when using sandwich style electronic proportional regulator.

Note that the mounting is specified with regulator when using conventional style regulators.



I6N = Jumper Plate on "A" or "14" End of Riser Block

NOTE:

For other special option availability, Consult Factory

Digit 10

Modification Code

0 = Use only when special option is required

Digit 9

Regulator Riser Block Electrical Connection

J = Plug-In Receptacle

O = No Plug

NOTE:

Specify either "J" or "O" for all valve series
When ISO 1, ISO 2 and ISO 3 is called out at digits 2 and 3,
Letter "O" (no plug receptacle) at digit #9 specifies ISO 5599/1 series.
Letter "J" (plug-In receptacle) at digit #9 specifies ISO 5599/2 series.

The above model selection chart with a minimum of nine digits (thirteen if special options are used) is required to specify a complete REGULATOR UNIT ONLY. The valve unit and mounting are NOT included.

To order a valve unit with mounting completely assembled with an "EPR" series regulator, the valve and mounting must be specified separate from the regulator assembly. First, specify the 9 digit (13 digits if special options are used) valve model number with mounting from the appropriate valve catalog. Then specify a complete regulator assembly from the above model selection chart. Specify "ASSEMBLED"

EXAMPLE: MK15 BASE MOUNTING

MODEL NUMBERS

DESCRIPTION

153SA431K 120/60 E15S7M1AJ

ASSEMBLED

MARK 15 valve and 3/8 NPTF sub-base

Regulator, 4 – 20 mA, 0 – 100 psi

EXAMPLE: ISO 3 5599/2 MANIFOLD ASSEMBLY

AKPI3-2 Assembly Kit

(see ISO 5599/2 catalog "How to order manifold assembly")

I34BA415K014D EI3D7T1CJ016N

ISO 3 5599/2 valve and manifold (Station 1) Regulator, 0 – 10 volts, 0 – 100 psi (Station 1)

I34BA500K

ISO 3 5599/2 valve only (Station 2)

I34RS115K

ISO 3 5599/2 Manual regulator & manifold (Station 2)

ASSEMBLED

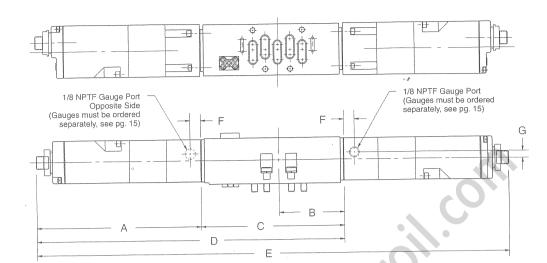
NOTE: When using a solenoid–pilot assist valve and a dual riser block, care should be taken to get pressure to the pilot(s). Specify internal supply 014D or 014C or external supply 014X





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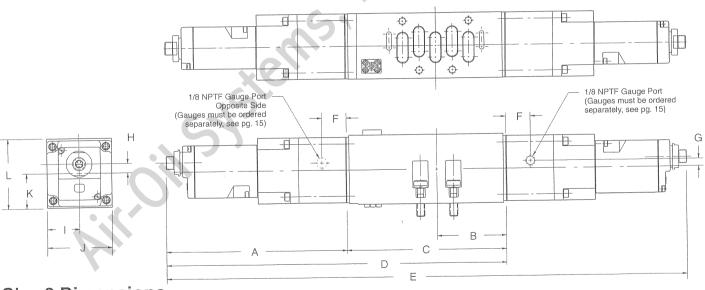
EPR SERIES SANDWICH REGULATORS



Size 1 Dimensions

Κ

Valve Series	A	В	С	D	Е	F	G	Н	T	J	К	L
MARK 15	6.36 (161.6)	1.63 (41.3)	2.97 (75.3)	9.33 (236.9)	15.69 (398.6)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.85 (21.6)	1.70 (43.2)
MARK 25	6.36 (161.6)	2.44 (62.1)	4.89 (124.2)	11.25 (285.8)	17.62 (447.5)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.87 (22.1)	1.74 (44.1)
125 Series	6.36	2.44 (62.1)	4.89 (124.2)	11.25 (285.8)	17.62 (447.5)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.87 (22.1)	1.74 (44.1)
ISO 1 5599/1	6.36 (161.6)	1.82 (46.2)	3.62 (92)	9.98 (253.6)	16.35 (415.2)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.85 (21.6)	1.70 (43.2)
ISO 1 5599/2	6.36 (161.6)	1.82 (46.2)	4.41 (112.1)	10.78 (273.7)	17.14 (435.4)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.91 (23.1)	1.76 (44.7)
ISO 2 5599/1	6.36	1.98 (50.3)	3.94 (100.1)	10.30 (261.7)	16.67 (423.3)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.85 (21.6)	1.70 (43.2)
ISO 2 5599/2	6.36	2.47 (62.7)	5.42 (137.6)	11.78 (299.2)	18.14 (460.8)	.43 (10.9)	.26 (6.60)	.36 (9.1)	1.0 (25.4)	2.0 (50.8)	.89 (22.6)	1.76 (44.7)



Size 2 Dimensions

Valve Series	А	В	С	D	E	F	G	Н	1	J	К	L
MARK 55	7.04 (178.8)	2.50 (63.5)	4.78 (121.4)	11.82 (300.2)	18.86 (479.1)	.93 (23.6)	.28 (7.1)	.36 (9.1)	1.25 (31.8)	2.50 (63.5)	1.29 (32.8)	2.58 (65.5)
250 Series	7.04 (178.8)	3.30 (83.8)	6.60 (167.6)	13.64 (346.5)	20.68 (525.3)	.93 (23.6)	.28 (7.1)	.36 (9.1)	1.25 (31.8)	2.50 (63.5)	1.25 (31.8)	2.50 (63.5)
ISO 3 5599/1	7.04	2.65 (67.3)	5.28 (134.1)	13.32 (313)	19.36 (491.8)	.93 (23.6)	.28 (7.1)	.36 (9.1)	1.25 (31.8)	2.50 (63.5)	1.31 (33.3)	2.63 (66.8)
ISO 3 5599/2	7.04	2.65 (67.3)	6.09 (154.7)	13.13 (333.5)	20.17 (512.4)	.93 (23.6)	.28 (7.1)	.36 (9.1)	1.26 (32)	2.52 (64)	1.31 (33.3)	2.65 (67.2)

Line Mounted 01 Series

- High flow compact design
- Side and bottom output ports standard
- 1/8 NPTF Ports



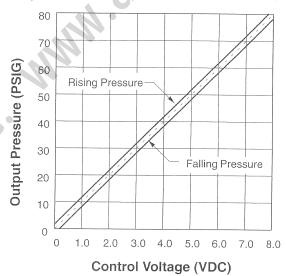
Material	Interna Alumin	al parts: Anodized Aluminum. Il wetted parts: ium, Brass, Buna, Stainless. lucer: Polyester, Flourosilicone and Silicone				
Operating Temp	erature	-10° F to +115° F (-23° C to +46° C)				
Inlet Pressure		0 - 100 psig (0 - 6.8 bar)				
Outlet Pressure	*	0 - 100 psig (0 - 6.8 bar)				
Minimum Volum	е	1.5 cubic inches				
Response		20 ms (from zero psig command to first pressure signal)				
Repeatability (% full scale)		± 1%				
Filtration Recommendation	'n	20 Micron				
Hysterisis (% F	S)	± 1.5%				
Wattage		5 w				
Supply Voltage		24 VDC ± 10%				
Command Signal		0 – 5 VDC, 0 – 10 VDC, 4 – 20 mA Sourcing and Sinking				
Analog Feedbac	k	0 – 10 VDC				

Standard calibrated outlet pressure ranges are available. Special ranges available upon request.

Manual Line State of the State

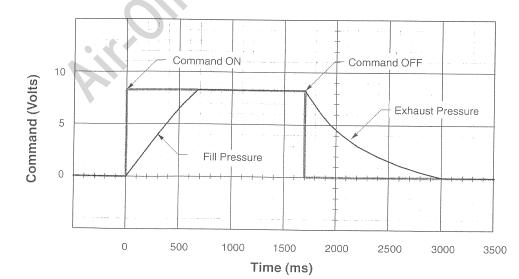
Hysteresis - Curve

01 Series Proportional Regulator Primary Pressure: 85 PSIG, 1.8 Cubic Inch Volume at outlet



01 Series Flow Characteristics

0 - 80 PSIG, 85PSIG Primary, 1.8 cubic inches



Graph shows times to fill and exhaust a 1.8 cubic inch volume from 0 to 80 psi or from 0 to 8 command volts and back to zero. Time is determined by the difference between command and pressure achieved.



How to order 01 Series

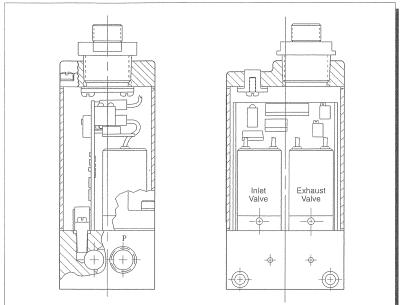
01 01 7 EXAMPLE: Digit 9 Digit 1 **Command Signal Connector Proportional Pin Out Configurations** Regulator Identifier Brad-Harrison micro 6 pin (6 pins used) E = Electronic pressure regulator Pin 1 = T.T.L.Pin 2 = Power +24VDC Pin 3 = Ground (Command) Digits 2 and 3 Pin 4 = Command Input Pin 5 = Ground (Power) Series Identifier Pin 6 = Analog Feedback C = Brad-Harrison micro 6 pin (5 pins used) 01 = "S" Series Pin 1 = T.T.L.Pin 2 = Power + 24VDCPin 3 = Not Used Pin 4 = Command Input Digit 4 Pin 5 = Ground (Power and Command) Pin 6 = Analog Feedback **Calibrated Pressure Range** NOTE: See page 15 for Pin out information 3 = 0 - 30 PSI (0 - 2 bar)(Max. Supply Pressure 60 PSI) 0 - 100 PSI (0 - 7 bar) Digit 8 8 = 3 - 15 PSI**Command Signal Connector** (Max. Supply Pressure 30 PSI) Brad - Harrison Micro 6 pin Non-cataloged pressure ranges available - consult factory NOTE: Mating Female connector with molded cord must be ordered separately. See page 15. Digit 5 Digit 7 Tap Type Input Command Signal - = NPTF F = 0 - 5 VDC (common ground)T = 0 - 10 VDC (common ground)4 - 20 mA Sourcing (separate ground) Digit 6 B = 4 - 20 mA Sinking (separate ground)C = 4 - 20 mA Sourcing (common ground)**Port Tap Size** When M1 or B1 is specified at digits 7 and 8, specify pin out 01 = 1/8option "A" at digit 9. When C1, F1 or T1 is specified at digits 7 and 8, specify pin out option "C" at digit 9. NOTE: Side and bottom output ports standard

GAUGE NOTE:

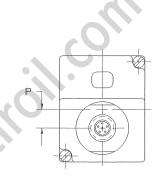
Gauge ports are not available for 01 Series. However, unused output port can be piped to a gauge if required.



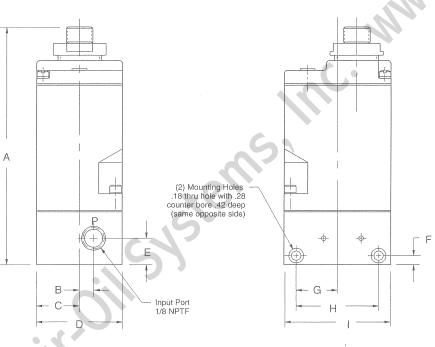
01 Series

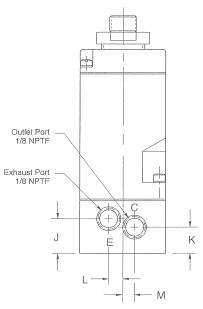


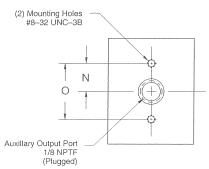
Top Dimension = Inches Bottom Dimensions (In Parenthesis) = Millimeters













01 Series Dimensions

- 1	Δ	l B		l n	E	E	G	н	1	1	K	1	NA	N	1 0	P
- [,,		"	"	-		_ u	'''	'	0	1	_	IVI			'
- 1	1.00	0.77		1.00									20			36
	4.60	.27	.81	1.62	.50	.17	.77	1.54	2.00	.66	.50	.27	.22	.53	1.06	.36
- 1	(116.8)	(6.9)	(20.6)	(41.1)	(12.7)	(4.3)	(19.6)	(39.1)	(50.8)	(16.8)	(12.7)	(6.9)	(5.6)	(13.5)	(26.9)	(9.0)
- 1	1/	(/	()	,	()	(/	(,	(==::,	(42.4)	(,	(,	(/	(/	()	((/



Line Mounted 30 series

- High flow compact design
- Single unit construction: No external pilot line or transducer feedback connection, balanced poppet and piston operation for faster, more accurate response.
- Available in many pressure ranges (non-cataloged pressures available, consult factory)
- Can be installed as a FlexiBlok modular or individual unit
- 3/4 NPTF Ports

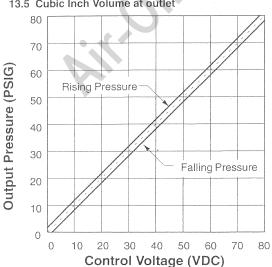
Technical Data

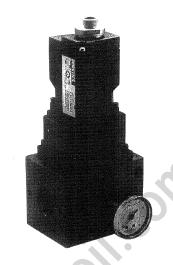
Material	Interna Alumin	al parts: Anodized Aluminum. I wetted parts: um, Brass, Buna, Stainless. ucer: Polyester, Flourosilicone and Silicone				
Operating Temp	erature	-10° F to +115° F (-23° C to +46° C)				
Inlet Pressure		0 – 150 psig (0 – 10.2 bar)				
Outlet Pressure	*	0 - 145 psig (0 - 9.86 bar)				
Response		40 ms (from zero psig command to first pressure signal)				
Repeatability (% full scale)		± 1%				
Filtration Recommendation	on	20 Micron				
Hysterisis (% F	S)	± 1.5%				
Wattage		5 w				
Supply Voltage		24 VDC ± 10%				
Command Signal		0 – 5 VDC, 0 – 10 VDC, 4 – 20 mA Sourcing and Sinking				
Analog Feedba	ck	0 – 10 VDC				

^{*} Standard calibrated outlet pressure ranges. Special ranges are available upon request.

Hysteresis - Curve

30 Series Proportional Regulator Primary Pressure: 85 PSIG 13.5 Cubic Inch Volume at outlet





Response Data

Fill Times

		×	
Pressure	150 cu. in. Volume	200 cu. in. Volume	250 cu. in. Volume
0 - 20 PSI	0.13 sec.	0.15 sec.	0.18 sec.
0 - 40 PSI	0.26 sec.	0.27 sec.	0.28 sec.
0 - 60 PSI	0.38 sec.	0.39 sec.	0.42 sec.
0 - 80 PSI	0.53 sec.	0.55 sec.	0.56 sec.

Exhaust Times

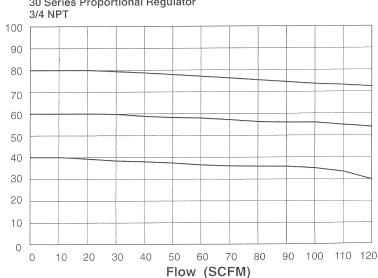
F	Pressure	150 cu. in. Volume	200 cu. in. Volume	250 cu. in. Volume
2	20 - 0 PSI	0.51 sec.	0.62 sec.	0.66 sec.
4	10 - 0 PSI	0.79 sec.	1.00 sec.	1.04 sec.
6	60 - 0 PSI	0.89 sec.	1.08 sec.	1.31 sec.
8	30 – 0 PSI	0.95 sec.	1.12 sec.	1.44 sec.

Test times were taken with regulator close nippled to volume. Actual times will vary based on piping and Cv of components used in the system

Droop Curves

Maintained Pressure (PSIG)

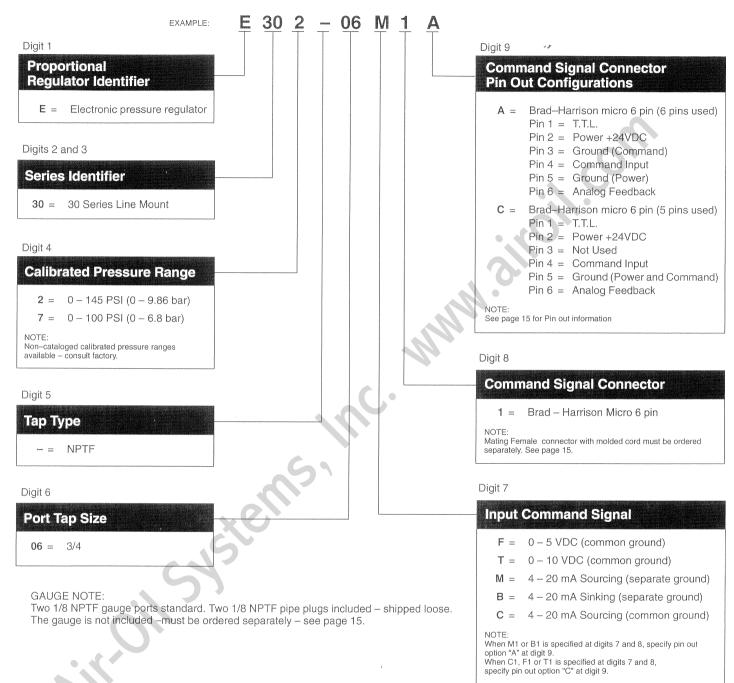
30 Series Proportional Regulator



Fill Pressure to 90% - Exhaust pressure to 10%

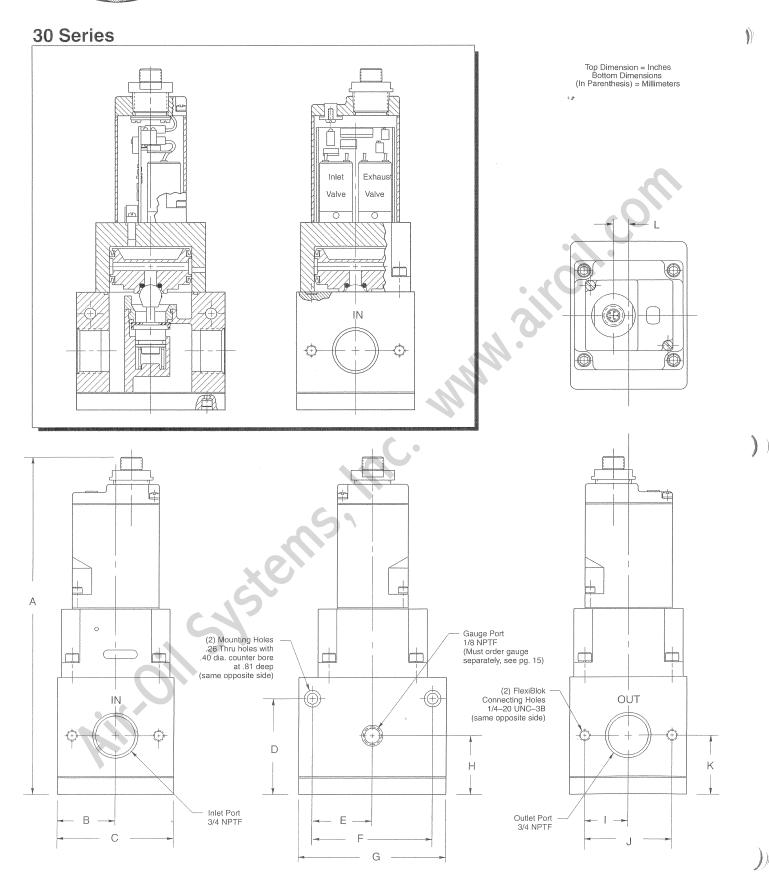


How to order 30 series









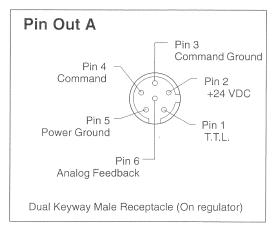
30 Series Dimensions

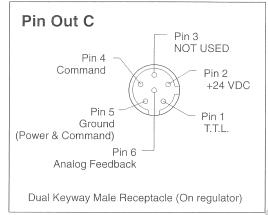
А	В	С	D	E	F	F	Н	1	J	К	L
7.89	1.34	2.68	2.20	1.37	2.75	3.38	1.35	1.00	2.00	1.35	.36
(200.4)	(34.0)	(68.1)	(55.9)	(34.8)	(68.9)	(85.9)	(34.3)	(25.4)	(50.8)	34.3)	(9.0)

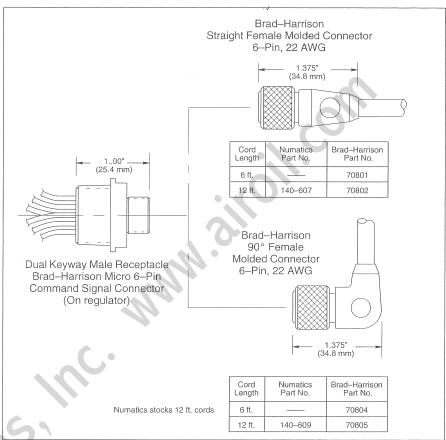
ELECTRONIC PRESSURE REGULATORS



Command Signal Connector Pin Out Configurations









Model Number	214–194	214–195					
Connection	1/8 NPT Center Back Mount	1/4 NPT Center Back Mount (note all units have 1/8 NPTF gau ports, if a 2" dia. gauge is preferred, an adapter will be required					
Pressure Range	0 - 160 PSI (11 bar)	0 - 160 PSI (11 bar)					
Face Diameter	1.5" (38mm)	2.0" (51mm)					
Liquid Fill	Glycerine	Glycerine					
Function	Liquid filled pressure gauges provide maximum servic model is designed to prevent harmful environments or	ressure gauges provide maximum service life for your pneumatic gauge applications. Each glycerine filled gned to prevent harmful environments or severe vibration from causing premature gauge failure.					



	А	В
214-194	1.60 (41)	1.75 (44)
214-195	2.12 (54)	2.17 (55)

